SECTION 1  PRODUCT AND COMPANY INFORMATION

PRODUCT NAME:  Germanium (IV) Ethoxide
PRODUCT NUMBER:  1918
CAS NUMBER:  14165-55-0
SYNONYMS:  Germanium ethanolate, ethanol, germanium salt, Tetraethoxygermane
MANUFACTURER:
Prochem, Inc.
826 Roosevelt Road
Rockford, IL  61109
PHONE:  815-398-1788
FAX:  815-398-1810
TOLL FREE:  800-795-8788

IN CASE OF TRANSPORTATION EMERGENCY CONTACT CHEM-TREC:  1-800-424-9300

SECTION 2  HAZARDS IDENTIFICATION

CLASSIFICATION OF SUBSTANCE OR MIXTURE

Pictogram

Signal Word  Warning

Hazard Statements

H226  Flammable liquid and vapor.
H315  Causes skin irritation.
H319  Causes serious eye irritation.
H335  May cause respiratory irritation.

Precautionary Phrases

P210  Keep away from heat/sparks/open flames/hot surfaces.
P233  Keep container tightly closed.
P240  Ground/bond container and receiving equipment.
P241  Use explosion-proof electrical/ventilating/lighting equipment.
P242  Use only non-sparking tools.
P243  Take precautionary measures against static discharge.
P261  Avoid breathing dust/fume/gas/mist/vapors/spray.
P271  Use only outdoors or in a well-ventilated area.
P280  Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353  IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340  IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338  IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.
P312  Call a POISON CENTER or doctor/physician if you feel unwell.
SECTION 2  HAZARDS IDENTIFICATION (Cont.)

P362  Take off contaminated clothing and wash before reuse.
P370+P378  In case of fire: Use dry sand, dry chemical, or alcohol-resistant foam for extinction.
P403+P233  Store in a well-ventilated place. Keep container tightly closed.

HMIS CLASSIFICATION:
Health: 1  Fire: 0  Reactivity Hazard: 1
NFPA RATING:
Health: 1  Flammability: 0  Reactivity Hazard: 1

EYE CONTACT: The liquid and ethanol hydrolysis product may cause moderate irritation of the eyes.
SKIN CONTACT: Dehydrating agent. Liquid may cause gastrointestinal distress, nausea, vomiting, and headache.
INHALATION: Liquid may cause moderate irritation to the upper respiratory tract. Ethanol vapor may cause dizziness and drowsiness.
INGESTION: Ingestion may cause gastrointestinal distress, nausea, vomiting, and headache.

SECTION 3  COMPOSITION / INFORMATION ON INGREDIENTS

Formula: Ge(OC₂H₅)₄
Molecular Weight: 252.88

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<thead>
<tr>
<th>CHEMICAL NAME</th>
<th>CAS#</th>
<th>%</th>
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<tbody>
<tr>
<td>Germanium (IV) Ethoxide</td>
<td>14165-55-0</td>
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SECTION 4  FIRST AID MEASURES

EYE EXPOSURE: Immediately flush the eyes with copious amounts of water for at least 15 minutes. Assure flushing under eyelids. A victim may need assistance in keeping their eyelids open. Get immediate competent medical attention.
SKIN EXPOSURE: Wash affected area with plenty of water. Remove contaminated clothes if necessary. Seek medical assistance if irritation persists.
INHALATION: Remove to fresh air and keep at rest. Closely monitor the victim for signs of respiratory problems, such as difficulty in breathing, coughing, wheezing, or pain. In such cases, seek immediate medical assistance.
INGESTION: Seek medical assistance immediately. Keep the victim calm. Give the victim water (only if conscious). Induce vomiting only if directed by medical personnel.

SECTION 5  FIREFIGHTING MEASURES

FLASH POINT: 49° C
AUTO IGNITION TEMPERATURE: Not available
EXPLOSION LIMITS: Product is not explosive. However, formation of explosive air/vapor mixtures is possible.
EXTINGUISHING MEDIUM: Extinguishing powder. Do not use water. Contact with water released flammable alcohol.
SPECIAL FIRE FIGHTING PROCEDURES: Wear self-contained, approved breathing apparatus and full protective clothing, including eye protection and boots.
HAZARDOUS COMBUSTION AND DECOMPOSITION PRODUCTS: Carbon oxides and germanium oxides.

SECTION 6  ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS: Wear all appropriate equipment when using this material. Ensure adequate ventilation. Avoid dust formation. Avoid breathing dust. Remove all sources of ignition. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
ENVIRONMENTAL PRECAUTIONS: Prevent spillage from entering drains or allowing to be released into the environment.
METHODS AND MATERIALS FOR CONTAINMENT AND CLEANING UP: Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Sweep up and place in suitable container for proper disposal.
SECTION 7  HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING: Wear appropriate personal protective equipment. Ensure adequate ventilation. Avoid contact with skin and eyes. Avoid formation of dusts and aerosols. Keep away from sources of ignition- No smoking. Take measures to prevent the build up of electrostatic charge. Handle under dry protective gas.

CONDITIONS FOR SAFE STORAGE: Store in cool, dry, and well-ventilated area. Protect from exposure to light-store in the dark. Store under dry inert gas. This product is moisture sensitive-protect from water and humidity.

SECTION 8  EXPOSURE CONTROLS AND PERSONAL PROTECTION

EXPOSURE CONTROLS: Contains no substances with occupational exposure limit values.

EYE PROTECTION: Wear chemical safety glasses or goggles and face shield.

SKIN PROTECTION: Wear nitrile or rubber gloves, and a complete suit protecting against chemicals.

VENTILATION: Provide local exhaust, preferably mechanical.

RESPIRATOR: Use an approved respirator.

ADDITIONAL PROTECTION: Provide eyewash stations, quick-drench showers and washing facilities accessible to areas of use and handling.

SECTION 9  PHYSICAL AND CHEMICAL PROPERTIES

COLOR AND FORM: Colorless liquid

ODOR: Alcohol-like

MOLECULAR WEIGHT: 252.88

BOILING POINT: 185.5° C

MELTING POINT: -72° C

SPECIFIC GRAVITY: 1.14 gm/ml

VAPOR DENSITY: No data available

SOLUBILITY: Reacts with water

SECTION 10  STABILITY AND REACTIVITY

STABILITY: Stable

HAZARDOUS POLIMERIZATION: Will not occur

CONDITIONS TO AVOID: humid air, heat, flames, and sparks.

INCOMPATIBILITY: Oxidizing agents, light, water, and moisture.

DECOMPOSITION PRODUCTS: Carbon oxides and germanium oxides

SECTION 11  TOXICOLOGICAL DATA

ACUTE TOXICITY: Not available

CARCINOGENIC EFFECTS: No component of this product present at levels greater than or equal to 0.1% is considered to be a human carcinogen.

MUTAGENIC EFFECTS: Not available

TETRATOGENIC EFFECTS: Not available

CHRONIC TOXICITY: Germanium compounds generally have a low order of toxicity. High doses have resulted in kidney failure and bladder injury. The anion and compounds reactivity may contribute to the greater part of the toxicity. Ethyl alcohol, if formed, is a central nervous system depressant. Ingestion leads to drowsiness, lassitude, loss of appetite, and inability to concentrate.

RTECS: No data

To the best of our knowledge the toxicological effects of this compound have not been fully investigated.

SECTION 12  ECOLOGICAL DATA

No information available
SECTION 13  DISPOSAL CONSIDERATIONS

Dispose of in accordance to local, state, and federal regulations.

SECTION 14  TRANSPORTATION DATA

DOT: UN1993  IATA: UN1993
Flammable liquids, n.o.s.  Flammable liquid, n.o.s.
(Germanium (IV) ethoxide)  (Germanium (IV) ethoxide)
Class 3  Class 3
PG III  PG III

Marine Pollutant: No

SECTION 15  REGULATORY INFORMATION

TSCA: Listed in the TSCA inventory.
SARA 302/304: Not listed
SARA 311/312: Fire Hazard, Acute Health Hazard
SARA (TITLE 313): Not Listed
CALIFORNIA PROP. 65: Not Listed
MASSACHUSETTS RIGHT TO KNOW COMPONENTS: No components are subject to the Massachusetts Right to Know Act.
NEW JERSEY RIGHT TO KNOW COMPONENTS: Germanium (IV) Ethoxide
PENNSYLVANIA RIGHT TO KNOW COMPONENTS: Germanium (IV) Ethoxide

SECTION 16  OTHER INFORMATION

DISCLAIMER: The information herein is believed to be accurate and reliable as of the date compiled. However, Prochem, Inc. makes no representation, warranty, or guarantee of any kind with respect to the information in this document or any use of the product based on the information.
DATE PREPARED: 05/15
SDS DEPT.